



L-632 WAY LUBE

Revised 10-1-09

DESCRIPTION

L-632 Way Lube is a superior quality product, formulated to provide optimum lubrication for the sliding ways of machining tools, including planers, grinders, horizontal boring machines, shapers, jig borers, and milling machines.

COMPOSITION

L-632 Way Lube is formulated with hydrotreated 100% paraffin base oils and fortified with the following additives to provide the most positive lubrication and anti-wear protection possible for today's high demand machining operations.

Rust & Oxidation Inhibitors
Tackifiers

Anti-Wear Additives
Friction Modifiers

Oiliness Additives
Anti-Gallants

SPECIFICATIONS

ISO Grade	68	100	150	220	320	460
SAE Grade	20	30	40	50	90	140
Viscosity @ 40°C, cSt	67	101	160	209	328	466
Viscosity @ 100°C, cSt	10.3	14.3	20.0	24.6	34.3	45.1
Flash point, °F	400	400	400	410	410	410
Timken Load Rating	65 lbs.	65 lbs.	65 lbs.	65 lbs.	65 lbs.	65 lbs.
Color	Amber	Amber	Amber	Amber	Amber	Amber